

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
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Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
043TX.48380ZN	L.19/00375/65 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	4,8X38		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	9,14	9,50	9,25-9,39	10	0
HEAD THICKNESS	3,00 REF		3,42-3,47	10	0
HEAD ANGLE	80°	82°	81°55'-82°	10	0
T-25 GAUGE	GO; NO GO		OK	10	0
RECESS DEPTH	1,40 MIN.		1,95-2,16	10	0
MAJOR DIAMETER	4,65	4,80	4,70-4,75	10	0
MINOR DIAMETER	3,43	3,58	3,48-3,58	10	0
PITCH	1,60 REF.		1,60-1,62	10	0
THREAD ANGLE	60°		58°-62°	10	0
WING WIDTH	6,00	6,40	6,02-6,31	10	0
WING LENGHT	3,30 REF.		3,23-3,41	10	0
WING THICKNESS	0,30	0,38	0,32-0,34	10	0
DEILLING POINT DIAMETER	3,85	4,00	3,95-3,96	10	0
LENGHT	12,50	13,50	13,24-13,50	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	36,75	39,25	37,71-3778	10	0
TORSION	75 KGF-CM MIN.		102-104	10	0
DRILLING TIME	7,0 SEC MAX		1,5-2,1	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	6 RIBS ON CSK		OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N°XB707	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21	80	18	5	3	6	4	10	1	25	1

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50